

HC40 Bundler



PCMC'S HIGHEST PRODUCTIVITY BUNDLER

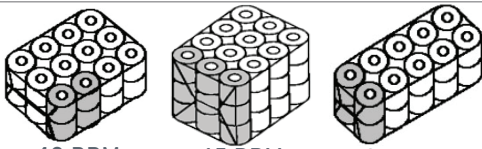

KEY ADVANTAGES

- Continuous motion design
- Superior bundle quality – tightness, graphics registration, seal strength
- Side mounted lap seal allowing for upper and lower pullbelts to control product and create tighter bundles
- Six die system allowing for higher speeds

MAJOR OPTIONS

- Fast response lap seal heater: Benefits include better bundle quality, energy and film savings, and faster ramp-up rates
- Stacker module for cores down packages
- On Edge Infeed for better graphics presentation
- Motorized adjustments with digital feedback and calculated positions for fast initial pack setup
- Includes: Changeover Wizard provides on screen instructions during changeover

SPECIFICATIONS

Infeed lanes	4
Roll orientation	Cores up (OEI optional)
Package dimensions	Length: 9" – 26.5" (229 – 673 mm) Width: 8" – 20.5" (203 – 520 mm) Height: 7.87" – 13.5" (200 - 343 mm)
Film roll dimensions	Width: up to 64.56" (up to 1640 mm) Diameter: up to 30" (up to 762 mm) Core diameter: 2.75" – 6.00" (69.9 - 152.4 mm) Film gauge: 1.5 – 3.0 mil (38 - 76 µm)
Seal dimensions	Lap width: 1.5" – 2.5" (38 – 64 mm) End seal: 0.313" – 0.375" (8.0 – 9.5 mm)
Tissue pack speeds*	 40 BPM 15 BPM 25 BPM
Towel pack speeds*	 50 BPM 30 BPM 50 BPM
Changeover times	30-40 min. typically "Good pack to good pack" Step-by-step on-screen instructions with motorized adjustment package

* Speeds listed are those which can be achieved 24/7. Guaranteed machine rate for each package format is determined after review of the actual product by PCMC